12. CEILING SUSPENSION TYPE PACKAGED AIR-CONDITIONER

(Split system, Air to air heat pump type

Refrigerant R22 use models

FDEN308HEN-SB 308HES-SB 408HES-SB 508HES-SB

FDEN258HEN-A 258HEP-A

Refrigerant R407C use models

FDENP308HEN-SB 308HES-SB 408HES-SB 508HES-SB

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12.1 GENERAL INFORMATION

12.1.1 Specific features

- Less refrigerant charge amount due to use of double phase refrigerant flow system. The total refrigerant charge amount has been reduced by more than 50%.
- (2) The indoor outdoor interconnection signal wiring has been done away with. The microcomputer chip is installed in the indoor unit. There is no need for the unit to communicate between the outdoor and indoor units so the unit is more resistant to electromagnetic noise thus the incidence of microcomputer malfunction has been reduced. The compressor in the outdoor unit has its own self protection function, that reacts according to abnormal high pressure and excessive high temperature.
- (3) There are only four power lines between the outdoor and indoor unit. As no signal wire is used there is no need to separate the power line from the signal line. One cabtyre cable with 6 wires encased in one sheath is enough for conducting the wiring work between the outdoor unit and the indoor unit. This contributes to simpler wiring work in the field.
- (4) All air supply ports have auto swing louvers. The indoor fan motor has two speeds of high and low.
- (5) The controls are wireless residential split air conditioner type remote controller with 5 malfunction modes.
- (6) All models have service valves protruding from the outdoor unit for faster flare connection work in the field.

(7) Simple design

With the model change, the design has been completely renewed. A simple and modern form with curves harmonizes more with the interior. The suction grill also comes in two segments, simplifying the maintenance.

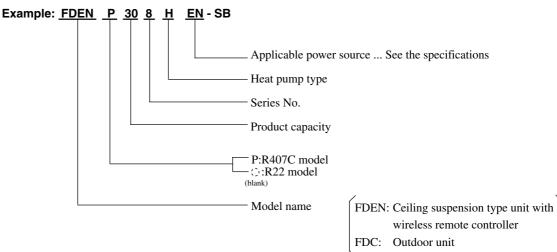
(8) Amazingly quiet operation

Due to adoption of a newly developed silent stream fan, unpleasant operation sound, such as sound made when the fan runs against the air, has been minimized, thus achieving the trade's lowest noise level in the weak flow mode.

(9) "Aerowing" louver

In order to make air conditioning more comfortable, an "aerowing" louver has been newly developed by applying MHI's advanced aerodynamics, leading to improved air directivity and air conditioning feeling. In the auto swing mode, the louver angle is optimum from 0 (level) to 75°, thus distributing the refreshing air evenly throughout your room. By working the remote controller, you can also set the louver angle easily. The sideways blowout angle can also be set manually up to 45° either right or left side.

12.1.2 How to read the model name



12.2 SELECTION DATA

12.2.1 Specifications

(1) Refrigerant R22 use models

Model FDEN308HEN-SB

		Model	FDEN308HEN-SB			
Ite	m		FDEN308H	FDC308HEN3B		
Nominal cooling capacity ⁽¹⁾ W Nominal heating capacity ⁽¹⁾ W			71	00		
			8000			
Power source			1 Phase, 220	0/240V, 50Hz		
	Cooling input	kW	2.99/	3.19		
2	Running current (Cooling)	A	13.9/14.4			
Jate	Power factor (Cooling)	%	98/92			
Ē	Heating input	kW	2.85/3.01			
atio	Running current (Heating)	A	13.3/13.7			
Operation data	Power factor (Heating)	%	97/92			
5	Inrush current (L.R.A)	A	9.	5		
	Noise level ⁽⁴⁾	dB(A)	Hi 45 Lo:39	52		
	terior dimensions Height $ imes$ Width $ imes$ Depth	mm	$\textbf{184} \times \textbf{1260} \times \textbf{650}$	$\textbf{845} \times \textbf{880} \times \textbf{340}$		
	et weight	kg	27	74		
	efrigerant equipment					
	Compressor type & Q'ty		-	GT-A5534EN41 × 1		
	Motor	kW	_	2.5		
	Starting method		_	Line starting		
	Heat exchanger		Louver fins & inner grooved tubing	Slitted fins & bare tubing		
Refrigerant control			Capillary tube			
Re	efrigerant		R22			
	Quantity	kg	_	1.4 [Pre-charged up to the piping length of 5m		
Re	efrigerant oil	l	_	1.45 (BARREL FREEZE 32SAM)		
De	frost control		MC controlled de-icer			
Hi	gh pressure control		High pressure switch			
Ai	r handling equipment		Maltilla de contriferent former A	Duran Ilan fam y 1		
	Fan type & Q'ty		Multiblade centrifugal fan × 4	Propeller fan $\times 1$		
	Motor	W	35 × 2	55 × 1		
	Starting method		Line starting	Line starting		
	Air flow (Standard)	СММ	Hi:16.5 Lo:11.5	58		
	Fresh air intake		Unavailable	_		
	Air filter, Q'ty		Polypropylene net ×2(washable)	_		
Sh	ock & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)		
Ele	ectric heater	W	-	33 (Crank case heater)		
O	peration control					
	Operation switch		Wireless remote control switch	- (Indoor unit side)		
Ro	om temperature control		Thermostat by electronics	-		
Sa	fety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.		
			Frost protection thermostat.	Abnormal discharge temperature protection		
In	stallation data	mm	Liquid line: (9.52 (3/8")			
	Refrigerant piping size	(in)	Liquiu iiie. ψ5.52 (5/6)			
	Connecting method		Flare	piping		
	Drain hose		(Connectable with VP20)	_		
	Insulation for piping		Necessary (both L	iquid & Gas lines)		
Ac	cessories		Mounting kit. Wirele	ss remote controller.		
	tional parts			-		

Notes (1) The data are measured at the following conditions.

Item	Indoor air t	emperature	Outdoor air	Standards	
Operation	DB	WB	DB	WB	Standards
Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS B8616
Heating	20°C	-	7°C	6°C	150-11, 115 15010

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 220/240V 50Hz.

Model FDEN308HES-SB

		Model	FDEN308	BHES-SB		
Item			FDEN308H	FDC308HES3B		
Nor	ninal cooling capacity ⁽¹⁾	W	71	00		
Nor	ninal heating capacity ⁽¹⁾	W	80	00		
Power source			3 Phase, 380)/415V 50Hz		
	Cooling input	kW	2.91/	2.97		
: [Running current (Cooling)	A	5.1/5.5			
	Power factor (Cooling)	%	87/75			
	Heating input	kW	2.55/2.61			
	Running current (Heating)	A	4.6/4.8			
B.	Power factor (Heating)	%	84/76			
5	Inrush current (L.R.A)	А	4	5		
	Noise level ⁽⁴⁾	dB(A)	Hi:45 Lo:39	52		
Ext	erior dimensions		101 - 1000 - 050	045 - 000 - 040		
н	eight $ imes$ Width $ imes$ Depth	mm	$184 \times 1260 \times 650$	$\textbf{845} \times \textbf{880} \times \textbf{340}$		
Net	weight	kg	27	74		
Ref	rigerant equipment					
С	ompressor type & Q'ty		-	GT-A5534ES41 × 1		
	Motor	kW	_	2.5		
	Starting method		_	Line starting		
Н	eat exchanger		Louver fins & inner grooved tubing	Slitted fins & bare tubing		
Refrigerant control			Capillary tube			
Ref	rigerant		R	22		
Q	uantity	kg	_	1.4 [Pre-charged up to the piping length of 5m		
Ref	rigerant oil	l	_	1.45 (BARREL FREEZE 32 SAM)		
Defi	rost control		IC controlled de-icer			
Higl	n pressure control		High pressure switch			
Air	handling equipment					
Fa	an type & Q'ty		Multiblade centrifugal fan × 4	Propeller fan $\times 1$		
	Motor	W	35 × 2	55 × 1		
	Starting method		Line starting	Line starting		
Α	ir flow (Standard)	СММ	Hi:16.5 Lo:11.5	58		
F	resh air intake		Unavailable	_		
A	ir filter, Q'ty		Polypropylene net ×2(washable)	_		
Sho	ck & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)		
Elec	tric heater	W	_	33 (Crank case heater)		
Ope	eration control			, , , ,		
•	peration switch		Wireless remote control switch	- (Indoor unit side)		
	m temperature control		Thermostat by electronics	-		
	ety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.		
			Frost protection thermostat.	Abnormal discharge temperature protection		
Inst	allation data	mm	-			
	efrigerant piping size	(in)	Liquid line: (9.52 (3/8")	Gas líne: ¢15.88 (5/8″)		
	Connecting method		Flare	biping		
D	rain hose		(Connectable with VP20)	-		
	sulation for piping		Necessary (both Liquid & Gas lines)			
	essories		Mounting kit. Wirele	1 /		
Acc						

Notes (1) The data are measured at the following conditions.

- /	The data are measured at the rono wing conditions.								
	Item	Indoor air temperature		Outdoor air	Standards				
	Operation	DB	WB	DB	WB	Standards			
	Cooling	27°C	19°C	35°C	24°C	ISO-T1 JIS B8616			
	Heating	20°C	-	7°C	6°C	130-11 113 150010			

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 380/415V 50Hz.

Model FDEN408HES-SB

		Model	FDEN408	HES-SB	
Iter			FDEN408H	FDC408HES3B	
No	minal cooling capacity ⁽¹⁾	W	100	00	
No	minal heating capacity ⁽¹⁾	W	11200		
Po	wer source		3 Phase, 380	/415V 50Hz	
	Cooling input	kW	4.46/-	4.56	
	Running current (Cooling)	Α	7.6/7.9		
ומופ	Power factor (Cooling)	%	89/80		
	Heating input	kW	3.84/3.88		
aric	Running current (Heating)	A	6.9/7.3		
	Power factor (Heating)	%	85/74		
C	Inrush current (L.R.A)	A	53	3	
	Noise level ⁽⁴⁾	dB(A)	Hi: 49 Lo:43	54	
	terior dimensions	mm	$239\times1260\times650$	$1050\times920\times340$	
	leight × Width × Depth				
	t weight	kg	34	90	
	frigerant equipment		_	GU-A5550ES41 × 1	
0	Compressor type & Q'ty				
	Motor	kW	-	2.8	
	Starting method		-	Line starting	
Heat exchanger			Louver fins & inner grooved tubing	Slitted fins & bare tubing	
Refrigerant control			Capillary tube		
Re	frigerant		R2		
0	Quantity	kg	-	1.7 [Pre-charged up to the piping length of 5n	
Re	frigerant oil	l	-	1.6 (BARREL FREEZE 32SAM)	
Det	frost control		MC control	led de-icer	
	h pressure control		High pressure switch		
Air	handling equipment		Multiblade centrifugal fan \times 3	Propeller fan $\times 2$	
I	an type & Q'ty		Multiplade continugar fun × 5	riopener fan // 2	
	Motor	W	35+ 55	40 × 2	
	Starting method		Line starting	Line starting	
	Air flow (Standard)	СММ	Hi:26 Lo:19	70	
F	Fresh air intake		Unavailable	_	
A	Air filter, Q'ty		Polypropylene net ×3(washable)	_	
Sho	ock & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)	
Ele	ctric heater	W	_	40 (Crank case heater)	
Ор	eration control				
(Depration switch		Wireless remote control switch	- (Indoor unit side)	
Ro	om temperature control		Thermostat by electronics	-	
Sa	fety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.	
			Frost protection thermostat.	Abnormal discharge temperature protection	
Ins	tallation data	mm	-		
F	Refrigerant piping size	(in)	Liquid line: (0.52 (3/8") Gas line: (0.05 (3/4")		
	Connecting method		Flare p	iping	
1	Drain hose		(Connectable with VP20)	-	
	nsulation for piping		Necessary (both Li	quid & Gas lines)	
Accessories			Mounting kit. Wireles		
Ac	.05801108				

Notes (1) The data are measured at the following conditions.

Item	Indoor air t	emperature	Outdoor air	Standards	
Operation	DB	WB	DB	WB	Standards
Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS B8616
Heating 20°C		-	7°C	6°C	150-11, 115 66010

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 380/415V 50Hz.

Model FDEN508HES-SB

		Model	FDEN508	HES-SB	
Iten			FDEN508H	FDC508HES3B	
	minal cooling capacity ⁽¹⁾	W	125	00	
No	minal heating capacity ⁽¹⁾	W	140	00	
Power source			3 Phase, 380	/415V 50Hz	
	Cooling input kW		5.25/	5.50	
:	Running current (Cooling)	A	9.3/10.1		
מופ	Power factor (Cooling)	%	85/76		
	Heating input	kW	4.80/4.93		
מו	Running current (Heating)	A	8.8/	9.7	
	Power factor (Heating)	%	83/71		
ן י	Inrush current (L.R.A)	А	74	1	
Ī	Noise level ⁽⁴⁾	dB(A)	Hi:50 Lo:44	55	
Ext	erior dimensions		000	1050 - 000 - 040	
H	leight $ imes$ Width $ imes$ Depth	mm	239 × 1470 × 650	$1250 \times 920 \times 340$	
Net	tweight	kg	40	101	
Re	rigerant equipment			GU-A5560ES41 × 1	
	Compressor type & Q'ty		-	GU-A3300E341 × 1	
	Motor	kW	_	3.75	
	Starting method		_	Line starting	
Heat exchanger			Louver fins & inner grooved tubing	Slitted fins & bare tubing	
Refrigerant control			Capillary tube		
Ret	rigerant		R22		
C	Quantity	kg	_	1.9 [Pre-charged up to the piping length of 5m	
Ret	rigerant oil	l	_	1.6 (BARREL FREEZE 32SAM)	
Def	rost control		MC control	led de-icer	
Hig	h pressure control		High pressure switch		
-	handling equipment				
	an type & Q'ty		Multiblade centrifugal fan × 4	Propeller fan $\times 2$	
	Motor	W	55×2	65×2	
	Starting method		Line starting	Line starting	
F	Air flow (Standard)	СММ	Hi:28 Lo:20	110	
	resh air intake	-	Unavailable	_	
A	vir filter, Q'ty		Polypropylene net ×3(washable)	_	
	ck & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)	
	ctric heater	W	-	40 (Crank case heater)	
	eration control				
-	Departion switch		Wireless remote control switch	- (Indoor unit side)	
	om temperature control		Thermostat by electronics	_	
	ety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.	
			Frost protection thermostat.	Abnormal discharge temperature protection	
Ins	tallation data	mm			
	Refrigerant piping size	(in)	Liquid line: (9.52 (3/8″)	Gas line:	
	Connecting method		Flare	ining	
г	Drain hose		(Connectable with VP20)		
	nsulation for piping		Necessary (both Liquid & Gas lines)		
Ţ	isuation for piping		Trecessary (Dotti Li	quia a Gas mics)	
	essories		Mounting kit. Wirele	ss remote controller	

Notes (1) The data are measured at the following conditions.

1) The data are measured a	the following conditions	•			
Item	em Indoor air temperature		Outdoor air	Standards	
Operation	DB	WB	DB	WB	Standards
Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS B8616
Heating	20°C	-	7°C	6°C	130-11, 113 13010

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 380/415V 50Hz.

Model FDEN258HEN-A

		Model	FDEN25	58HEN-A		
Ite			FDEN258H	FDC256HEN3A		
	minal cooling capacity ⁽¹⁾	W	59	900		
No	minal heating capacity ⁽¹⁾	W	6100			
Power source			1 Phase, 220/240V, 50Hz			
	Cooling input	kW	2.59/2.63			
	Running current (Cooling)	A	12.6/13.2			
ala	Power factor (Cooling)	%	93/83			
	Heating input	kW	2.38/2.42			
	Running current (Heating)	A	11.6	/12.2		
Uperation data	Power factor (Heating)	%	93/82			
ō	Inrush current (L.R.A)	A	6	54		
	Noise level ⁽⁴⁾	dB(A)	Hi: 44 Lo: 39	57		
Ex	terior dimensions		404 4000 050	045 050 000 00		
I	Height $ imes$ Width $ imes$ Depth	mm	$\textbf{184} \times \textbf{1260} \times \textbf{650}$	$615\times850\times290+30$		
_	t weight	kg	27	57		
	frigerant equipment					
	Compressor type & Q'ty		-	RC5527ENE1 × 1		
	Motor	kW	_	1.87		
	Starting method		_	Line starting		
I	Heat exchanger		Louver fins & inner grooved tubing	Slitted fins & bare tubing		
Refrigerant control			Capillary tube			
	frigerant		R22			
	Quantity	kg		1.25 [Pre-charged up to the piping length of 5r		
	frigerant oil	l	_	1.63 (SUNISO 3GS)		
	frost control		IC control	lled de-icer		
	gh pressure control		High pressure regulator valve			
	r handling equipment		ingripiessuie			
	Fan type & Q'ty		Multiblade centrifugal fun × 4	Propeller fan \times 1		
_	Motor	W	25 × 2	55 × 1		
	Starting method		Line starting	Line starting		
	Air flow (Standard)	СММ	Hi:16 Lo:10.5	42		
	Fresh air intake	CIVIIVI	Unavailable	42		
	Air filter, Q'ty		Polypropylene net ×2(washable)			
	ock & vibration absorber	W	Rubber sleeve (for fan motor)	Rubber mount (for compressor)		
	ectric heater	W		40 (Crank case heater)		
	peration control		Window water to the test			
	Operation switch		Wireless remote control switch	– (Indoor unit side)		
	om temperature control		Thermostat by electronics	- Internal protector for commencer		
Sa	fety equipment		Internal thermostat for fan motor.	Internal protector for compressor. Internal thermostat for fan motor.		
			Frost protection thermostat.	Internal pressure relief valve for compressor		
	stallation data	mm	Liquid line: (9.52 (3/8″)	Gas line:		
Refrigerant piping size (in)						
	Connecting method			piping		
	Drain hose		(Connectable with VP20)	-		
]	Insulation for piping		Necessary (both L	.iquid & Gas lines)		
Ac	cessories		Mounting kit. Wirele	ess remote controller.		
<u> </u>	tional parts					

Notes (1) The data are measured at the following conditions.

Item	Indoor air t	emperature	Outdoor air	Standards	
Operation	DB	WB	DB	WB	Standards
Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS B8616
Heating	20°C	12°C	7°C	6°C	150-11, 115 66010

(2) This packaged air conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 220/240V 50Hz.

Model FDEN258HEP-A

	_			Model	FDEN25	8HEP-A	
Ite	m				FDEN258H	FDC256HEP3A	
No	omin	al cooling capacity ⁽¹⁾	ISO-T1		62		
			ISO-T3	- W	52	00	
No	omin	al heating capacity ⁽¹⁾	ISO-T1	W	64	00	
Po	wer	source			1 Phase, 2	20V, 60Hz	
		Cooling input		kW	2.0	58	
		Running current (Cooling)		A	12	.4	
6	ΕĘ.	Power factor (Cooling)		%	98		
Operation data ⁽³⁾	SO-T1	Heating input		kW	2.4	17	
פ	-	Running current (Heating	g)	A	11	.7	
Ē		Power factor (Heating)		%	9	6	
era	m	Cooling input		kW	3.0)6	
å	SO-T3	Running current (Cooling	g)	A	14	.4	
	<u>s</u>	Power factor (Cooling)		%	9	7	
	In	rush current (L.R.A)		A	6	6	
	No	bise level ⁽⁴⁾		dB(A)	Hi:45 Lo:40	57	
Ex	terio	or dimensions			404 4000 050		
	Heig	pht $ imes$ Width $ imes$ Depth		mm	$\textbf{184} \times \textbf{1260} \times \textbf{650}$	$\textbf{615} \times \textbf{850} \times \textbf{290} + \textbf{30}$	
Ne	et we	eight		kg	27	57	
Re	frige	erant equipment				RC5528EPE1 × 1	
	Com	npressor type & Q'ty			-	RC3320EFEI × I	
Motor			kW	-	1.68		
	Sta	arting method			_	Line starting	
	Heat	t exchanger			Louver fins & inner grooved tubing	Slitted fins & bare tubing	
	Refri	gerant control			Capilla	ry tube	
Re	frige	erant			R2	22	
	Qua	ntity		kg	-	1.25 [Pre-charged up to the piping length of 5m]	
Re	efrige	erant oil		l	-	1.63 (SUNISO 3GS)	
De	frost	control			IC controll	ed de-icer	
Hi	gh pr	ressure control			High pressure regulator valve		
Ai	r haı	ndling equipment			Multiblade centrifugal fan × 4 Propeller fan × 1		
	Fan t	type & Q'ty			Multiblade Celiffitugal fail × 4	Propeller fan \times 1	
	Mo	otor		W	25×2	55×1	
	Sta	arting method			Line starting	Line starting	
	Air f	low (Standard)		CMM	Hi:16 Lo:10.5	44	
	Fres	sh air intake			Unavailable	-	
	Air fi	ilter, Q'ty			Polypropylene net ×2(washable)	-	
Sh	ock &	& vibration absorber			Rubber sleeve (for fan motor)	Rubber mount (for compressor)	
Ele	ectric	e heater		W	-	40 (Crank case heater)	
Op	perat	tion control					
	Oper	ation switch			Wireless remote control switch	- (Indoor unit side)	
Ro	om t	emperature control			Thermostat by electronics		
Sa	fety	equipment			Internal thermostat for fan motor.	Internal protector for compressor. Internal thermostat for fan motor.	
					Frost protection thermostat.	Internal pressure relief valve for compressor.	
		ation data		mm	Liquid line: (49.52 (3/8")	Gas line: (15 88 (5/8″)	
		igerant piping size		(in)	ειquiù inie. ψ9.52 (5/6)		
		onnecting method			Flare	piping	
	Drai	n hose			(Connectable with VP20)	_	
	Insul	ation for piping			Necessary (both L	iquid & Gas lines)	
Ac	cesso	ories			Mounting kit. Wirele	ss remote controller.	
Or	otiona	al parts			-	-	

Notes (1) The data are measured at the following conditions.

Item	Indoor air temperature		Outdoor air	Standards	
Operation	DB	WB	DB	WB	Standards
Cooling	27°C	19°C	35°C	24°C	ISO T1 US D8616
Heating	20°C	-	7°C	6°C	ISO-T1, JIS B8616
Cooling	29°C	19°C	46°C	24°C	ISO-T3, SASO

(2) This packaged air conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 220V 60Hz.

(2) Refrigerant R407C use models Model FDENP308HEN-SB

Iter	m	Model	FDEN208H		
	m ominal cooling capacity ⁽¹⁾	W	FDEN308H 71	FDCP308HEN3B	
	ominal heating capacity ⁽¹⁾	W	80		
	wer source	vv	00 1 Phase, 220		
FU		kW			
	Cooling input		3.22/3.37 14.9/15.3		
a	Running current (Cooling)	A %	98/92		
da	Power factor (Cooling)		2.97/3.11		
5	Heating input	kW	13.9/14.3		
srat	Running current (Heating)	A	97/91		
Operation data ⁽³⁾	Power factor (Heating)	%			
-	Inrush current (L.R.A)	A	9	-	
_	Noise level ⁽⁴⁾	dB(A)	Hi 45 Lo:39	52	
	terior dimensions Height $ imes$ Width $ imes$ Depth	mm	$\textbf{184} \times \textbf{1260} \times \textbf{650}$	$\textbf{845}\times\textbf{880}\times\textbf{340}$	
Ne	et weight	kg	27	76	
Re	frigerant equipment	-		GT-A5534HN41 × 1	
(Compressor type & Q'ty		-	G1-A3534HN41 × 1	
	Motor	kW	_	2.5	
	Starting method		_	Line starting	
I	Heat exchanger		Louver fins & inner grooved tubing	Slitted fins & bare tubing	
	Refrigerant control		Capillary tube		
	frigerant		R407C		
	Quantity	kg	_	1.75 [Pre-charged up to the piping length of 5m	
	frigerant oil	l	_	1.45 (MA32)	
	frost control		MC control		
	gh pressure control		High press		
	r handling equipment				
	Fan type & Q'ty		Multiblade centrifugal fan × 4	Propeller fan $\times 1$	
	Motor	W	35 ×2	55 × 1	
	Starting method		Line starting	Line starting	
	Air flow (Standard)	СММ	Hi:16.5 Lo:11.5	58	
	Fresh air intake	Civity	Unavailable		
	Air filter, Q'ty		Polypropylene net ×2(washable)		
	ock & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)	
	ectric heater	W	Rubbel sleeve (for fair hiotor)	33 (Crank case heater)	
	peration control	YY	-	55 (Crank Case licater)	
	Operation switch		Wireless remote control switch	(Indoor unit side)	
	1		Thermostat by electronics	– (Indoor unit side)	
	om temperature control fety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.	
Ja	iery equipment		Frost protection thermostat.	Abnormal discharge temperature protection. High pressure switch for protection.	
Ins	stallation data	mm	Liquid line: (9.52 (3/8")	Gas line: ₀15.88 (5/8″)	
	Refrigerant piping size	(in)	(0/0)		
	Connecting method		Flare	piping	
I	Drain hose		(Connectable with VP20)	_	
l	Insulation for piping		Necessary (both L	iquid & Gas lines)	
Ac	cessories		Mounting kit. Wirele	ss remote controller.	
	tional parts				

Notes (1) The data are measured at the following conditions.

Item	Item Indoor air temperature		Outdoor air	Standards	
Operation	DB	WB	DB	WB	Standards
Cooling	27°C	19°C	35°C	24°C	ISO T1 IIS P8616
Heating	20°C	-	7°C	6°C	ISO-T1, JIS B8616

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 220/240V 50Hz.

Model FDENP308HES-SB

		Model	FDENP30	8HES-SB	
Item			FDEN308H	FDCP308HES3B	
Nor	ninal cooling capacity ⁽¹⁾	W	71	00	
Nor	ninal heating capacity ⁽¹⁾	W	80	00	
Pov	ver source		3 Phase, 380)/415V 50Hz	
	Cooling input	kW	3.14/	3.29	
: [Running current (Cooling)	A	5.5/5.8		
	Power factor (Cooling)	%	87/79		
	Heating input	kW	2.99/3.13		
	Running current (Heating)	A	5.5/5.8		
be	Power factor (Heating)	%	83/75		
> [Inrush current (L.R.A)	Α	4	5	
Γ	Noise level ⁽⁴⁾	dB(A)	Hi:45 Lo:39	52	
Ext	erior dimensions		101 - 1000 - 050	045 000 040	
н	eight $ imes$ Width $ imes$ Depth	mm	$184 \times 1260 \times 650$	$\textbf{845} \times \textbf{880} \times \textbf{340}$	
Net	weight	kg	27	76	
Ref	rigerant equipment			GT-A5534HS41 × 1	
С	ompressor type & Q'ty		-	GI-A33348341 × I	
	Motor	kW	_	2.5	
	Starting method		_	Line starting	
Н	eat exchanger		Louver fins & inner grooved tubing	Slitted fins & bare tubing	
R	efrigerant control		Capillary tube		
Ref	rigerant		R40	7C	
	luantity	kg	_	1.75 [Pre-charged up to the piping length of 5n	
Ref	rigerant oil	l	_	1.45 (MA32)	
Defi	rost control		IC control	ed de-icer	
Higl	h pressure control		High press	ure switch	
-	handling equipment				
	an type & Q'ty		Multiblade centrifugal fan × 4	Propeller fan \times 1	
	Motor	W	35×2	55 × 1	
	Starting method		Line starting	Line starting	
A	ir flow (Standard)	СММ	Hi:16.5 Lo:11.5	58	
	resh air intake		Unavailable	-	
	ir filter, Q'ty		Polypropylene net ×2(washable)	_	
	ck & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)	
	tric heater	W	_	33 (Crank case heater)	
	eration control				
-	peration switch		Wireless remote control switch	– (Indoor unit side)	
	m temperature control		Thermostat by electronics	_	
	ety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.	
	· · · · · · · · · · · · · · · · · · ·		Frost protection thermostat.	Abnormal discharge temperature protection. High pressure switch for protection.	
Inst	allation data	mm	-		
	efrigerant piping size	(in)	Liquid line: (9.52 (3/8")	Gas line:	
	Connecting method	("")	Flare	pining	
	rain hose		(Connectable with VP20)		
	isulation for piping		· /		
٦e	isuration for piping		Necessary (both Liquid & Gas lines) Mounting kit. Wireless remote controller.		
	essories		Mounting bit Wingla	ss remote controller	

Notes (1) The data are measured at the following conditions.

	ne data are measured a	the following conditions	•			
Item Indoor air temperature		emperature	Outdoor air temperature		Standards	
_	Operation	DB	WB	DB	WB	Standards
	Cooling	27°C	19°C	35°C	24°C	ISO-T1 JIS B8616
	Heating	20°C	-	7°C	6°C	130-11 JIS Boolo

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 380/415V 50Hz.

Model FDENP408HES-SB

		Model	FDENP40	8HES-SB	
Ite	m		FDEN408H	FDCP408HES3B	
No	minal cooling capacity ⁽¹⁾	W	100	000	
No	minal heating capacity ⁽¹⁾	W	112	200	
Po	wer source		3 Phase, 380	0/415V 50Hz	
	Cooling input	kW	4.51/4.63		
2	Running current (Cooling)	A	7.8/8.2		
ala	Power factor (Cooling)	%	88/79		
	Heating input	kW	4.35/4.47		
ario	Running current (Heating)	A	7.8/	/8.2	
Uperation data	Power factor (Heating)	%	85/76		
5	Inrush current (L.R.A)	A	5	3	
	Noise level ⁽⁴⁾	dB(A)	Hi: 49 Lo:43	54	
Ex	terior dimensions		000 4000 050	1050 000 010	
I	Height $ imes$ Width $ imes$ Depth	mm	$\textbf{239} \times \textbf{1260} \times \textbf{650}$	$1050 \times 920 \times 340$	
Ne	t weight	kg	34	98	
Re	frigerant equipment	-			
(Compressor type & Q'ty		-	GU-A5550HS41 × 1	
	Motor	kW	_	2.8	
	Starting method		_	Line starting	
I	Heat exchanger		Louver fins & inner grooved tubing	Slitted fins & bare tubing	
	Refrigerant control		Capillary tube		
	frigerant		R40	•	
	Quantity	kg	_	2.12 [Pre-charged up to the piping length of 5r	
	frigerant oil	l	_	1.6 (MA32)	
	frost control		MC control		
-	gh pressure control		High press		
_	r handling equipment		88-		
	Fan type & Q'ty		Multiblade centrifugal fan × 3	Propeller fan $\times 2$	
-	Motor	W	35+ 55	40×2	
	Starting method		Line starting	Line starting	
	Air flow (Standard)	СММ	Hi:26 Lo:19	70	
	Fresh air intake		Unavailable		
	Air filter, Q'ty		Polypropylene net ×3(washable)		
	ock & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)	
	ectric heater	W		40 (Crank case heater)	
	peration control		-	to (crank case nearer)	
	Operation switch		Wireless remote control switch	– (Indoor unit side)	
	om temperature control		Thermostat by electronics	- (maoor unit side)	
	fety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.	
Ja	iety equipment			Abnormal discharge temperature protection	
Inc	stallation data	mm	Frost protection thermostat.	High pressure switch for protection.	
	Refrigerant piping size	(in)	Liquid line: (9.52 (3/8″)	Gas line:	
	• • • •	(")	Flaws -	aining	
	Connecting method		(Connectable with VP20)		
	Drain hose		· · · · · · · · · · · · · · · · · · ·		
	Insulation for piping		Necessary (both L		
	cessories		Mounting kit. Wirele	ss remote controller.	
()n	tional parts		-	-	

Notes (1) The data are measured at the following conditions.

	the ronowing conditions	•			
Item	Indoor air temperature		Outdoor air temperature		Standards
Operation	DB	WB	DB	WB	Standarus
Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS B8616
Heating	20°C	-	7°C	6°C	ISO-11, JIS B8616

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

(3) The operation data indicate when the air-conditioner is operated at 380/415V 50Hz.

Model FDENP508HES-SB

		Model	FDENP50		
Iteı			FDEN508H	FDCP508HES3B	
	ominal cooling capacity ⁽¹⁾	W	125		
	ominal heating capacity ⁽¹⁾	W	140		
Ро	wer source		3 Phase, 380	0/415V 50Hz	
	Cooling input	kW	5.36/5.43		
	Running current (Cooling)	A	9.5/9.8		
Jate	Power factor (Cooling)	%	86/77		
	Heating input	kW	5.24/5.31		
atio	Running current (Heating)	A	9.4/	9.7	
Operation data ⁽³⁾	Power factor (Heating)	%	84/76		
D	Inrush current (L.R.A)	A	7.	4	
	Noise level ⁽⁴⁾	dB(A)	Hi:50 Lo:44	55	
	terior dimensions Height $ imes$ Width $ imes$ Depth	mm	$\textbf{239}\times\textbf{1470}\times\textbf{650}$	$\textbf{1250}\times\textbf{920}\times\textbf{340}$	
	t weight	kg	40	107	
	frigerant equipment	~y		-	
	Compressor type & Q'ty		-	GU-A5560HS41 × 1	
	Motor	kW	_	3.75	
	Starting method	K VV	_	Line starting	
_			- Louver fins & inner grooved tubing	Slitted fins & bare tubing	
	Heat exchanger		6 6	ě	
	Refrigerant control		Capillary tube R407C		
	frigerant				
	Quantity	kg	-	2.58 [Pre-charged up to the piping length of 5m	
	frigerant oil	l	-	1.6 (MA32)	
	frost control		MC control		
	gh pressure control		High press	ure switch	
	r handling equipment		Multiblade centrifugal fan × 4	Propeller fan $\times 2$	
I	Fan type & Q'ty				
	Motor	W	55 × 2	65 × 2	
	Starting method		Line starting	Line starting	
	Air flow (Standard)	СММ	Hi:28 Lo:20	110	
	Fresh air intake		Unavailable	-	
1	Air filter, Q'ty		Polypropylene net ×3(washable)	-	
Sho	ock & vibration absorber		Rubber sleeve (for fan motor)	Rubber mount (for compressor)	
Ele	ectric heater	W	-	40 (Crank case heater)	
Ор	peration control				
(Operation switch		Wireless remote control switch	– (Indoor unit side)	
Ro	om temperature control		Thermostat by electronics	_	
Sa	fety equipment		Internal thermostat for fan motor.	Internal thermostat for fan motor.	
			Frost protection thermostat.	Abnormal discharge temperature protection. High pressure switch for protection.	
	stallation data	mm	Liquid line: (•9.52 (3/8″)		
_	Refrigerant piping size	(in)			
	Connecting method		Flare p	piping	
	Drain hose		(Connectable with VP20)	-	
	Insulation for piping		Necessary (both Liquid & Gas lines)		
	cessories		Mounting kit. Wirele	ss remote controller.	
~	tional parts	1	-	-	

Notes (1) The data are measured at the following conditions.

.,	ie data are measured a	the following conditions	•			
Item Indoor air temperature		emperature	Outdoor air temperature		Standards	
0	peration	DB	WB	DB	WB	Standards
	Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS B8616
	Heating	20°C	-	7°C	6°C	130-11, 113 13010

(2) This packaged air-conditioner is manufactured and tested in conformity with the following standard. ISO-T1 "UNITARY AIR-CONDITIONERS"

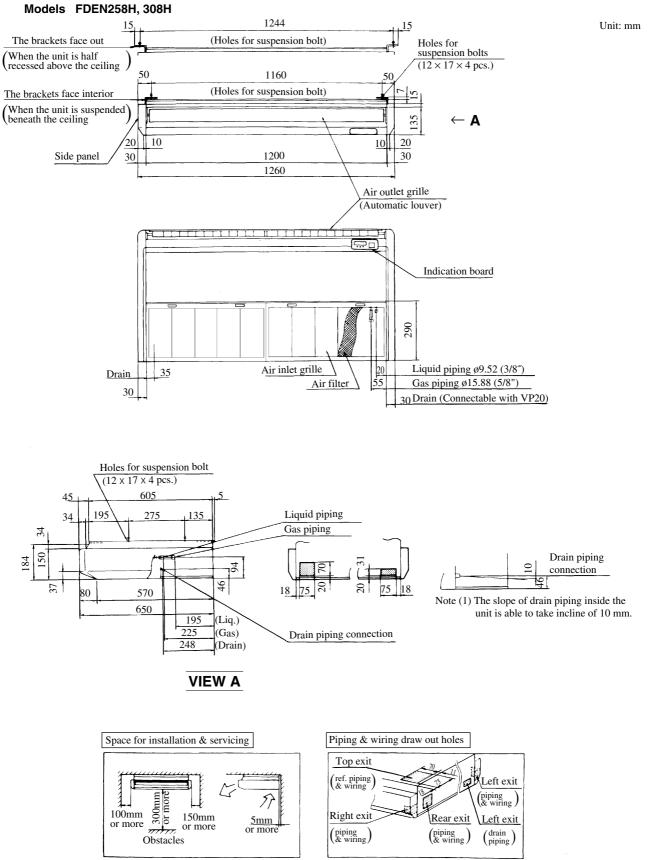
(3) The operation data indicate when the air-conditioner is operated at 380/415V 50Hz.

12.2.2 Range of usage & limitations

Item	FDEN(P)308~508	FDEN258	
Indoor return air temperature (Upper, lower limits)	Refer to the selection chart		
Outdoor air temperature (Upper, lower limits)			
Refrigerant line (one way) length	Max. 50 m	Max. 30 m	
Vertical height difference between	Max. 30 m (Outdoor unit is higher)	N 45	
outdoor unit and indoor unit	Max. 15 m (Outdoor unit is lower)	Max. 15 m	
Power source voltage	Rating ± 10%		
Voltage at starting	Min. 85% of rating		
Frequency of ON-OFF cycle	Max. 10 times/h		
ON and OFF interval	Max. 3 minutes		

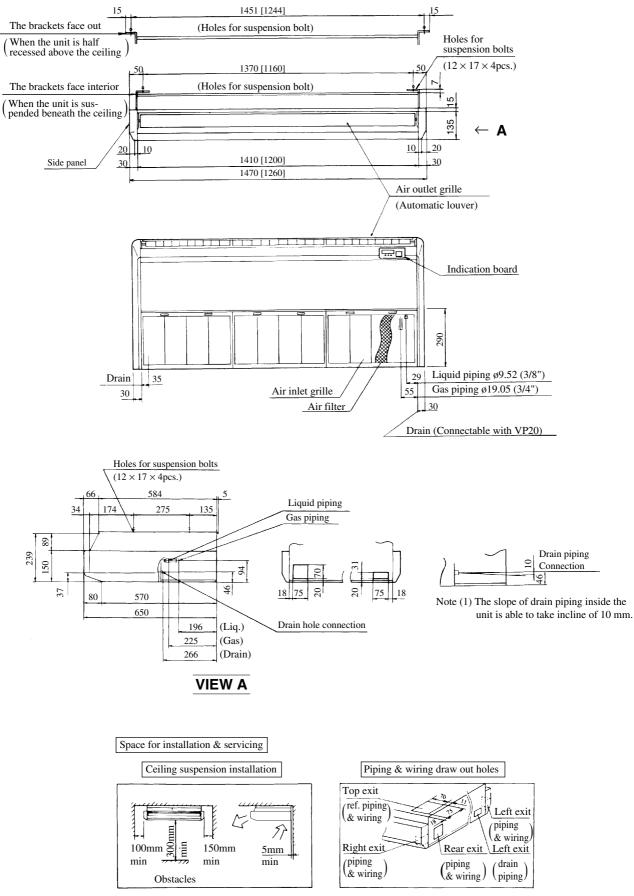
12.2.3 Exterior dimensions

(1) Indoor unit



Models FDEN408H, 508H

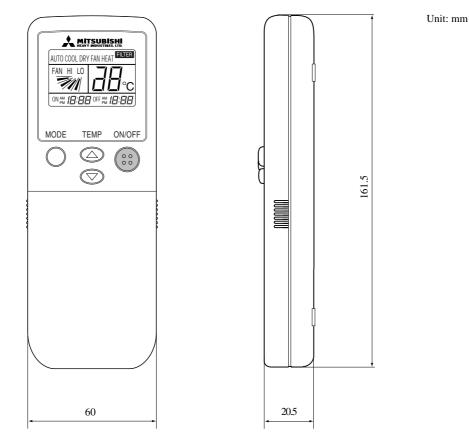
Unit: mm



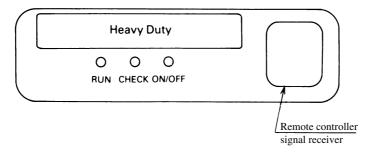
Note (1) The [] value dimension for models FDEN408H

(2) Remote controller

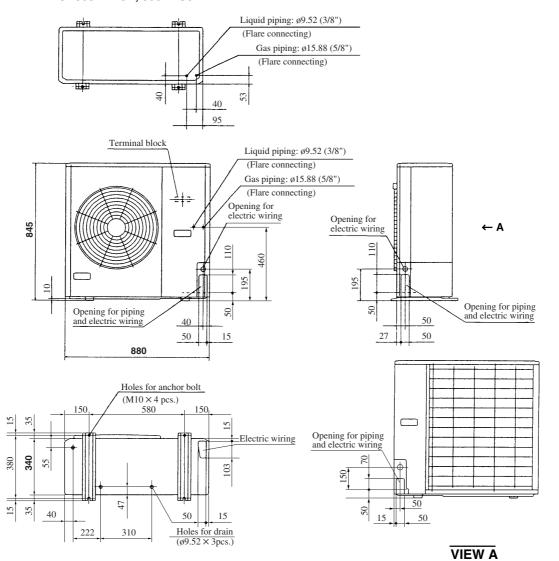
(a) Wireless remote controller



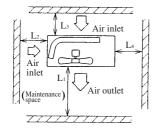
(b) Indication board of indoor unit



(3) Outdoor unit Models FDC308HEN3B, 308HES3B FDCP308HEN3B, 308HES3B



Required space for maintenance and air flow



Minimum allowable space to the obstacles

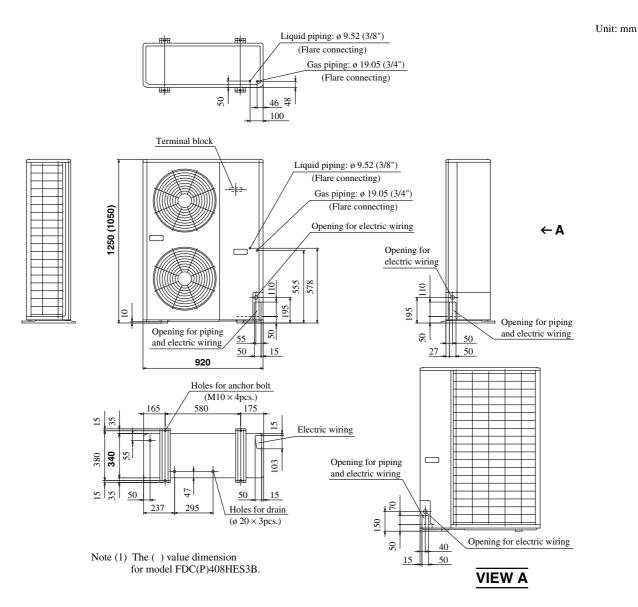
Unit: mm

$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$				Unit:mm
L2 300 5 Open L3 100 150 100	ty		Π	Ш
L ₃ 100 150 100	Lı	Open	Open	500
	L ₂	300	5	Open
L4 5 5 5	L ₃	100	150	100
	L4	5	5	5

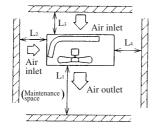
Notes

- (1) Avoid the location where four sides are entirely surrounded by walls.
- (2) Fix the unit by anchor bolts without fail. Restrict the protrusion length of anchor bolt to 15 mm and under.(3) When strong wind blows against the unit, direct the
- (3) which strong which blows against the unit, direct ind discharge port at a right angle to the wind direction.(4) Secure the space of 1 m and over at the top of unit.
- (4) Secure the space of I m and over at the top of unit.(5) Make the height of obstruction wall in front of discharge port lower than the height of unit.

Models FDC408HES3B, 508HES3B FDCP408HES3B, 508HES3B



Required space for maintenance and air flow



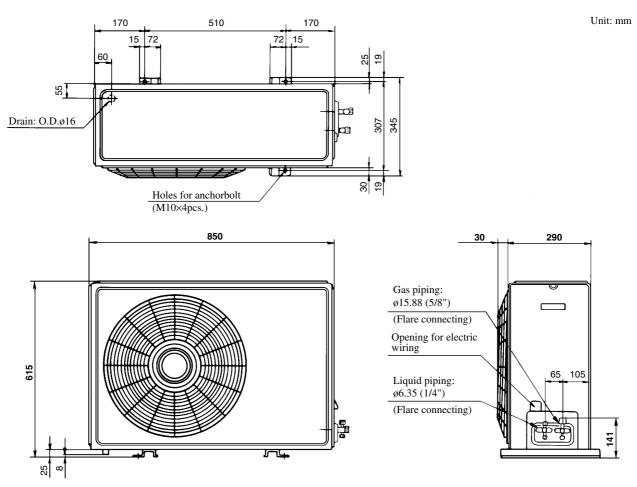
Minimum allowable space to the obstacles

				Unit:mm
Mark	Installation type	Ι	Π	Ш
	Lı	Open	Open	500
	L_2	300	5	Open
	L ₃	150	300	150
	L ₄	5	5	5

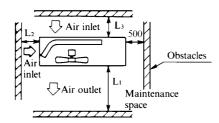
Notes

- (1) Avoid the location where four sides are entirely surrounded by walls.
- (2) Fix the unit by anchor bolts without fail. Restrict the
- (2) Fix the unit by anchor bolts without fail. Restrict the protrusion length of anchor bolt to 15 mm and under.
 (3) When strong wind blows against the unit, direct the discharge port at a right angle to the wind direction.
 (4) Secure the space of 1 m and over at the top of unit.
 (5) Make the height of obstruction wall in front of discharge port lower than the height of unit.

Models FDC256HEN3A, 256HEP3A



Required space for maintenance and air flow



Minimum allowable space to the obstacles

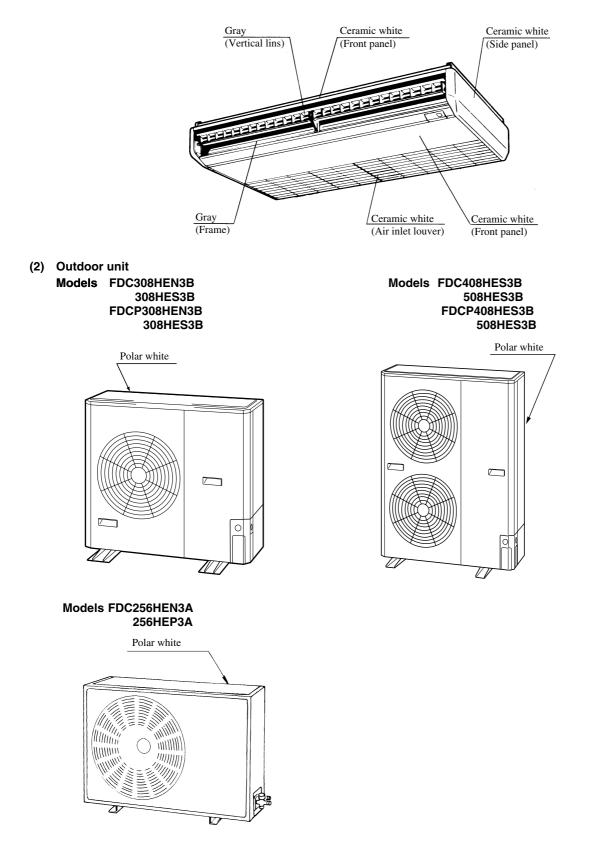
		Unit:mm
Installation type Mark	Ι	П
L_1	Open	100
L ₂	100	Open
L ₃	100	500

- Notes (1) Fix the unit with anchor bolts.
- (1) Fix the unit with alctic bons.
 (2) Strong wind must not be directed to the air outlet.
 (3) Free space over the unit must be larger than
- 1 m. 1 m.
 The unit should not be surrounded by obstructions in all direction.
 At least one direction around the unit must be free.

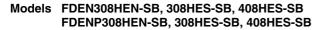
12.2.4 Exterior appearance

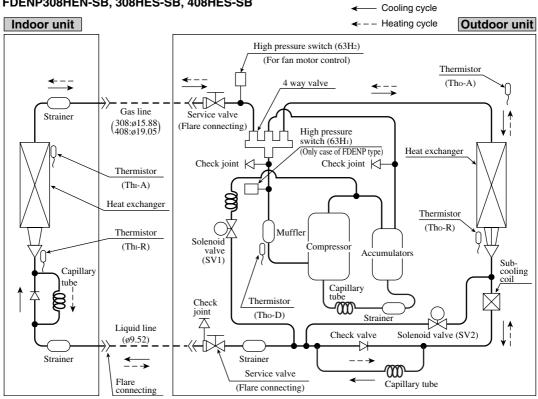
(1) Indoor unit

Model All models

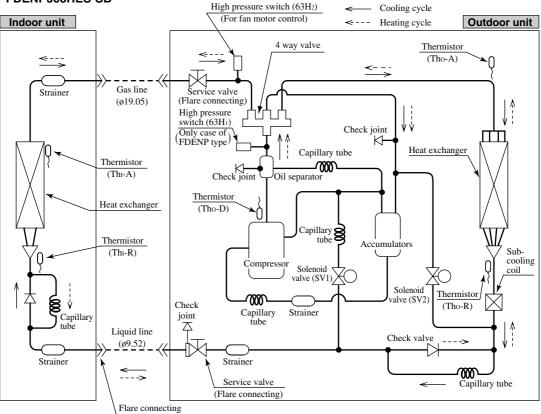


12.2.5 Piping system

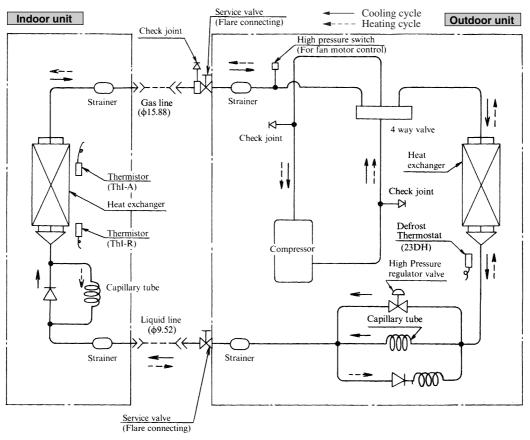








Models FDEN258HEN-A, 258HEP-A



Preset point of the protective devices

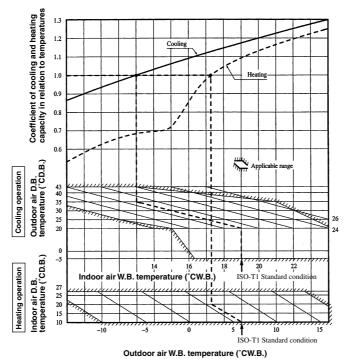
Parts name	Mark	Equipped unit	FDEN308~508	FDENP308~508	FDEN258
Thermistor (for protection over loading in heating)	Thı-R	Indoor unit		OFF 68 °C ON 61 °C	
Thermistor (for frost prevention)					
Thermistor (for detecting discharge pipe temp.)	Tho-D	Outdoor unit	OFF ON	135 °C 90 °C	
Thermistor (for detecting heat exchange temp.)	Tho-R	Outdoor unit	OFF 70 °C ON 60 °C		
Defrost thermostat	23H2	Outdoor unit			OFF 2.5 °C
Defrost thermostat	23H1				ON -6 °C
High pressure switch (for controlling FMo)	63H₂	Outdoor unit	OFF 2.50MPa ON 2.06MPa	OFF 2.79MPa ON 2.26MPa	
High pressure switch (for protection)	63H1	Outdoor unit		OFF 3.24MPa ON 2.65MPa	OFF 2.50MPa ON 1.86MPa

12.2.6 Selection chart

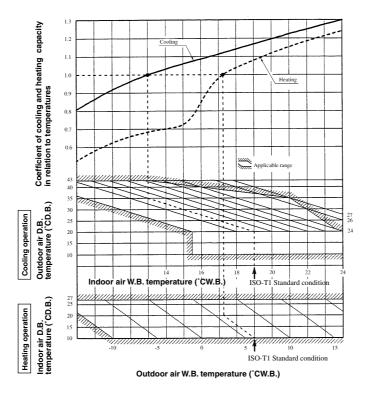
Correct the cooling and heating capacity in accordance with the conditions as follows. The net cooling and heating capacity can be obtained in the following way.

Net capacity = Capacity shown on specification × Correction factors as follows.

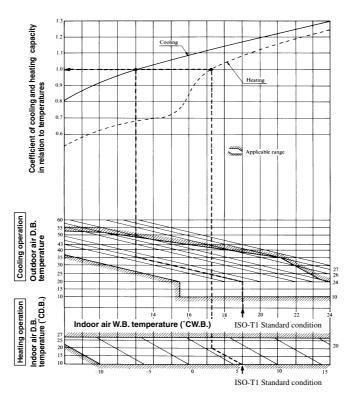
(1) Coefficient of cooling and heating capacity in relation to temperatures FDEN(P)308~508



FDEN256HEN-A



FDEN256HEP-A



Outdoor air W.B. temperature (°CW.B.)

Item	Model	FDEN258	FDEN(P)308	FDEN(P)408,508
Air flow	Hi	0.030	0.036	0.018
Air flow	Lo	0.013	0.018	0.010

(2) Correction of cooling and heating capacity in relation to air flow rate control (fan speed) Coefficient: 1.00 at High, 0.95 at Low

(3) Correction of cooling and heating capacity in relation to one way length of refrigerant piping

It is necessary to correct the cooling and heating capacity in relation to the one way equivalent piping length between the indoor and outdoor units.

Equivalent p	piping length ⁽¹⁾ m	7.5	10	15	20	25	30	35	40	45	50	55
Heating		1.0	1.0	1.0	1.0	1.0	0.998	0.998	0.993	0.993	0.988	0.988
	FDEN258	1.0	0.998	0.993	0.988	0.983	0.978	0.973	0.968	_	_	_
Casling	FDEN(P)308	1.0	0.995	0.985	0.975	0.965	0.955	0.945	0.935	0.925	0.915	0.905
Cooling	FDEN(P)408	1.0	0.998	0.990	0.985	0.975	0.970	0.960	0.955	0.945	0.940	0.930
-	FDEN(P)508	1.0	0.995	0.980	0.970	0.955	0.945	0.930	0.920	0.905	0.895	0.880

Note (1) Equivalent piping length can be obtained by calculating as follows.

258, 308 series [\emptyset 15.88(5/8")]: Equivalent piping length = Real piping length + (0.10 × Number or bends in piping) 408, 508, series [\emptyset 19.05(3/4")]: Equivalent piping length = Real piping length + (0.15 × Number of bends in piping) [Equivalent piping length < Limitation length of piping + 5m] (4) When the outdoor unit is located at a lower height than the indoor unit in cooling operation and when the outdoor unit is located at a higher height than the indoor unit in heating operation, the following values should be subtracted from the values in the above table.

Height difference between the indoor unit and outdoor unit in the vertical heigh sifference	5m	10m	15m	20m	25m	30m
Adjustment coefficient	0.01	0.02	0.03	0.04	0.05	0.06

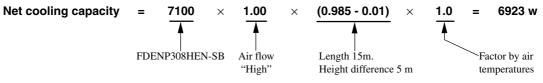
Piping length limitations

Item	FDEN(P)308~508	FDEN258
Max. one way piping length	50m	30m
Max. vertical height difference	30m (Outdoor unit is higher), 15m (Outdoor unit is lower)	15m

Note(1) Values in the table indicate the one way piping length between the indoor and outdoor units.

How to obtain the cooling capacity

Example: The net cooling capacity of the model FDENP308HEN-SB with the air flow "High", the piping length of 15m, the outdoor unit located 5m lower than the indoor unit, indoor wet-bulb temperature at 19.0 °C and outdoor dry-bulb temperature 35 °C



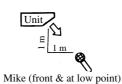
12.2.7 Noise level

Notes (1) The data are based on the following conditions. Ambient air temperature:

Indoor unit 27°C DB, 19°C WB. Outdoor unit 35°C DB.

Indoor unit Measured based on JIS B 8616

Mike position as below

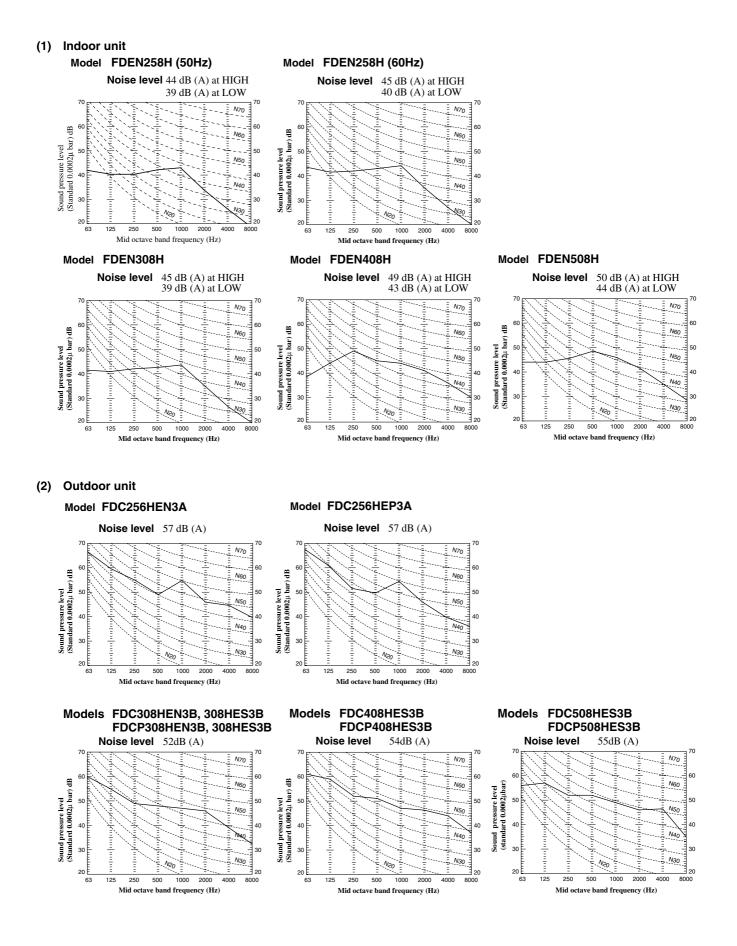


Outdoor unit						
Measured based on JIS B 8616						
Mike position:	at highest nois	se level				
in position as below						
Distance from t	front side	1 m				
Height		1 m				

15m (Outdoor unit is lower)

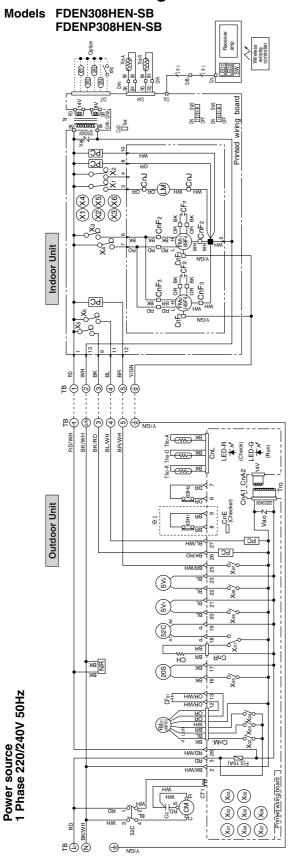
(2) The data in the chart are measured in an unechonic room.

(3) The noise levels measured in the field are usually higher than the data because of reflection.



12.3 ELECTRICAL DATA

12.3.1 Electrical wiring



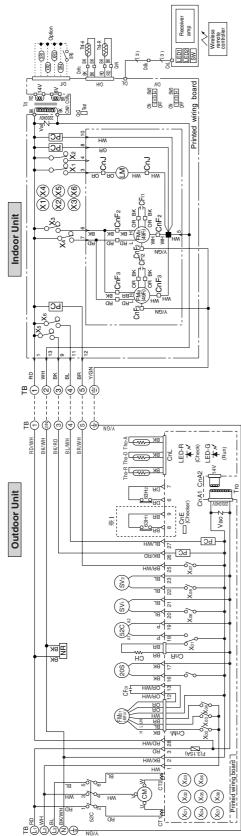
Note (1) %1 63H1 is equipped with only for FDENP type.

Meaning of marks	of marks		
Mark	Parts name	Mark	Parts name
ខ	Capacitor for CM	Thi-R	Thermistor
CF11,2	Capacitor for FMI	Tho-A	Thermistor
CFo	Capacitor for FMo	Tho-D	Thermistor
ъ	Crankcase heater	Tho-R	Thermistor
CM	Compressor motor	Ē	Transformer (Indoor unit)
CnA~W	Connector (mark)	Tro	Transformer (Outdoor unit)
CT1	Current sensor	Val	Thermistor
Ľ	Fuse	Vao	Varistor
FM11,2	Fan motor (Indoor unit)	20S	4-way valve solenoid
FMo	Fan motor (Outdoor unit)	49Fi	Internal thermostat for FMI
LED1	Indication lamp (Green - Run)	49Fo	Internal thermostat for FMo
LED2	Indication lamp (Yellow - Check)	52C	Magnetic contactor for CM
R	Louver motor	X1~6	Auxiliary relay
RR	Surge suppressor	X01~8	Auxiliary relay
с С	Photo coupler	63H1	High pressure switch (for protection)
SV1,2	Solenoid coil (for control)	63H ₂	High pressure switch (for control)
SW	Switch (ON/OFF)	\bigtriangledown	Terminal (F)
SW2,3	Changeover switch		Connector
8	Terminal block (Omark)	LED-G	Indication lamp (Green)
Thi-A	Thermistor	LED-R	Indication lamp (Red)

	Mark Color	BK/RD Black/Red BK/WH Black/White BL/WH Black/White BR/WH Brown/White OR/WH Crange/White RD/WH Red/White Y/GN
	Σ	N N N N N N N N N N N N N N N N N N N
	Color	Black Blue Brown Gray Orange Pink Red White Yellow
Color mark	Mark	¥88888858585×



Power source 3 Phase 380/415V 50Hz



Note (1) %1 63H1 is equipped with only for FDENP type.

Meaning of marks

Mark	Parts name	Mark	Parts name
CF1,2	Capacitor for FMI	Tho-A	Thermistor
CFoi	Capacitor for FMo	Tho-D	Thermistor
ъ	Crankcase heater	Tho-R	Thermistor
CM	Compressor motor	Ē	Transformer (Indoor unit)
CnA ~ Z	Connector (mark)	Tro	Transformer (Outdoor unit)
CT1,2	Current sensor	Val	Varistor
ш	Fuse	Vao	Varistor
FM11,2	Fan motor (Indoor unit)	20S	4-way valve solenoid
FM ₀₁	Fan motor (Outdoor unit)	49FI	Internal thermostat for FMI
LED1	Indication lamp (Green - Run)	49Fo1	Internal thermostat for FMo
LED2	Indication lamp (Yellow - Check)	52C	Magnetic contactor for CM
Z	Louver motor	X1~6	Auxiliary relay
NR	Surge suppressor	X01~08	Auxiliary relay
Ъ С	Photo coupler	63H1	High pressure switch (for protection)
SV1,2	Solenoid coil (for control)	63H2	High pressure switch (for control)
SW	Switch (ON/OFF)	\bigtriangledown	Terminal (F)
SW2,3	Changeover switch		Connector
E E	Terminal block (O mark)	LED-G	Indication lamp (Green)
Thi-A	Thermistor	LED-R	Indication lamp (Red)
Thi-R	Thermistor		

Black/Red Black/White Blue/White Brown/White Orange/White Red/White Yellow/Green

BK/RD BK/WH BL/WH BR/WH OR/WH RD/WH Y/GN

Black Blue Brown Gray Orange Pink Red White

ਸ਼ਸ਼ਸ਼ਸ਼ਸ਼ਸ਼ਸ਼

Color

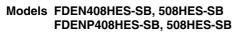
Mark

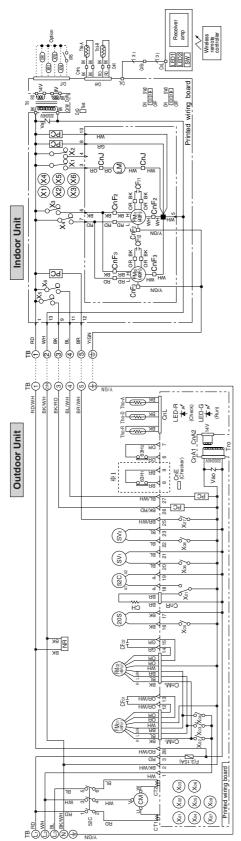
Color

Mark

Color mark

451



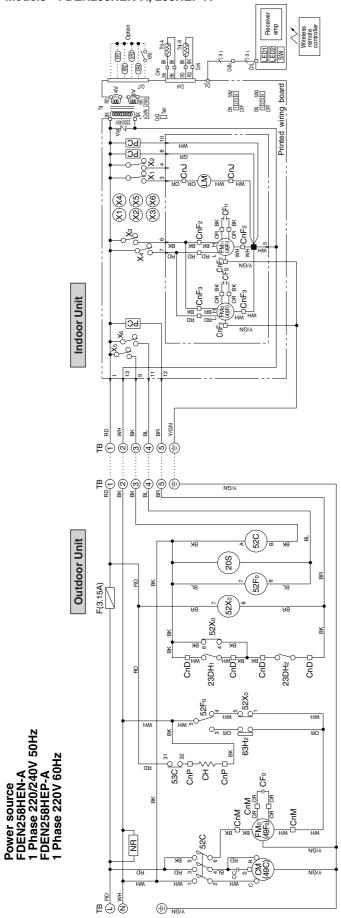


Note (1) %1 63H1 is equipped with only for FDENP type.

Meaning of marks	of marks		
Mark	Parts name	Mark	Parts name
CF1,2	Capacitor for FMI	Tho-A	Thermistor
CF01,2	Capacitor for FMo	Tho-D	Thermistor
ъ	Crankcase heater	Tho-R	Thermistor
CM	Compressor motor	Ē	Transformer (Indoor unit)
CnA ~ Z	Connector (Tro	Transformer (Outdoor unit)
CT1,2	Current sensor	Val	Varistor
ш	Fuse	Vao	Varistor
FM11,2	Fan motor (Indoor unit)	20S	4-way valve solenoid
FM01,2	Fan motor (Outdoor unit)	49FI	Internal thermostat for FMI
LED1	Indication lamp (Green-Run)	49Fo1,2	Internal thermostat for FMo
LED2	Indication lamp (Yellow-Check)	52C	Magnetic contactor for CM
LM	Louver motor	X1~6	Auxiliary relay
RR	Surgesuppressor	X01~08	Auxiliary relay
S	Photo coupler	63H1	High pressure switch (for protection)
SV1,2	Solenoid coil (for control)	63H ₂	High pressure switch (for control)
SW	Switch (ON/OFF)	\bigtriangledown	Terminal (F)
SW2,3	Changeover switch		Connector
£۳	Terminal block (O mark)	LED-G	Indication lamp (Green)
Thi-A	Thermistor	LED-R	Indication lamp (Red)
Th-R	Thermistor		I

	Color	Black/Red	Black/White	Blue/White	Brown/White	Orange/White	Red/White	Yellow/Green	
	Mark	BK/RD	BK/WH	BL/WH	BR/WH	OR/WH	RD/WH	Y/GN	
	Color	Black	Blue	Brown	Gray	Orange	Pink	Red	White
Color mark	Mark	BK	ВГ	BR	GB	В	٩	ß	WH

Power source 3 Phase 380/415V 50Hz



Meaning of marks	narks		
Mark	Parts name	Mark	Parts name
ပ္ပ	Capacitor for CM	ThI-A	Thermistor
CFI1,2	Capacitor for FMI	ThI-R	Thermistor
CFo	Capacitor for FMo	Ē	Transformer
н	Crankcase heater	Val	Varistor
CM	Compressor motor	20S	4-way valve solenoid
CnA~W	Connector (mark)	23DH	Termostat (deicer)
ш	Fuse	49C	Internal thermostat for CM
FM _{11,2}	Fan motor (Indoor unit)	49Fi	Internal thermostat for FMI
FMo	Fan motor (Outdoor unit)	49Fo	Internal thermostat for FMo
LED1	Indication lamp (Green-Run)	52C	Magnetic contactor for CM
LED2	Indication lamp (Yellow-Check)	52Fo	Relay for FMo
LM	Louver motor	52Xo	Relay for fan control
NR	Surge suppressor	X1~6	Auxiliary relay
DC DC	Photo coupler	63H ₂	High pressure switch (control)
SW	Switch (ON/OFF)	\bigtriangledown	Terminal (F)
SW2,3	Changeover switch		Connector
TB	Terminal block (O mark)		

Gray Orange Red White Yellow/Green

Color

Color mark Mark Black Blue Brown

12.4 OUTLINE OF OPERATION CONTROL BY MICROCOMPUTER

This is same as FDUR heat pump series. Refer to page 306.

12.5 APPLICATION DATA SAFETY PRECAUTIONS

• Please read these "Safety Precautions" first then accurately execute the installation work.

• Though the precautionary points indicated herein are divided under two headings. $\triangle WARNING$ and $\triangle CAUTION$, those points which are related to the strong possibility of an installation done in error resulting in death or serious injury are listed in the $\triangle WARNING$ section. However, there is also a possibility of serious consequences in relationship to the points listed in the $\triangle CAUTION$ section as well.

In either case, important safety related information is indicated, so by all means, properly observe all that is mentioned.

• After completing the installation, along with confirming that no abnormalities were seen from the operation tests, please explain operating methods as well as maintenance methods to the user (customer) of this equipment, based on the owner's manual. Moreover, ask the customer to keep this sheet together with the owner's manual.

- This system should be applied to places of office, restaurant, residence and the like. Application to inferior environment such as engineering shop could cause equipment malfunction.
- Please entrust installation to either the company which sold you the equipment or to a professional contractor. Defects from improper installations can be the cause of water leakage, electric shocks and fires.
- Execute the installation accurately, based on following the installation manual. Again, improper installations can result in water leakage, electric shocks and fires.
- When a large air-conditioning system is installed to a small room, it is necessary to have a prior planned countermeasure for the rare case of a refrigerant leakage, to prevent the exceeding of threshold concentration. In regards to preparing this countermeasure, consult with the company from which you perchased the equipment, and make the installation accordingly. In the rare event that a refrigerant leakage and exceeding of threshold concentration does occur, there is the danger of a resultant oxygen deficiency accident.
- For installation, confirm that the installation site can sufficiently support heavy weight. When strength is insufficient, injury can result from a falling of the unit.
- Execute the prescribed installation construction to prepare for earthquakes and the strong winds of typhoons and hurricanes, etc. Improper installations can result in accidents due to a violent falling over of the unit.
- For electrical work, please see that a licensed electrician executes the work while following the safety standards related to electrical equipment, and local regulations as well as the installation instructions, and that only exclusive use circuits are used.

Insufficient power source circuit capacity and defective installment execution can be the cause of electric shocks and fires.

- Accurately connect wiring using the proper cable, and insure that the external force of the cable is not conducted to the terminal connection part, through properly securing it. Improper connection or securing can result in heat generation or fire.
- Take care that wiring does not rise upward, and accurately install the lid/service panel. Its improper installation can also result in heat generation or fire.
- When setting up or moving the location of the air conditioner, do not mix air etc. or anything other than the designated refrigerant within the refrigeration cycle.
- Rupture and injury caused by abnormal high pressure can result from such mixing.
- Always use accessory parts and authorized parts for installation construction. Using parts not authorized by this company can result in water leakage, electric shock, fire and refrigerant leakage.

- Execute proper grounding. Do not connect the ground wire to a gas pipe, water pipe, lightning rod or a telephone ground wire. Improper placement of ground wires can result in electric shock.
- The installation of an earth leakage breaker is necessary depending on the established location of the unit. Not installing an earth leakage breaker may result in electric shock.
- Do not install the unit where there is a concern about leakage of combustible gas.
- The rare event of leaked gas collecting around the unit could result in an outbreak of fire.
- For the drain pipe, follow the installation manual to insure that it allows proper drainage and thermally insulate it to prevent condensation. Inadequate plumbing can result in water leakage and water damage to interior items.

/ NOTICE -

All Wiring of this installation must comply with NATIONAL, STATE AND LOCAL REGULATIONS. These instructions do not cover all variations for every kind of installation circumstance. Should further information be desired or should particular problems occur, the matter should be referred to Mitsubishi Heavy Industries. Ltd. through your local distributor.

\Lambda WARNING – BE SURE TO READ THESE INSTRUCTIONS CAREFULLY BEFORE BEGINNING INSTALLATION. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD CAUSE SERIOUS INJURY OR DEATH, EQUIPMENT MALFUNCTION AND/OR PROPERTY DAMAGE.

12.5.1 Installation of indoor unit

(1) Selection of installation location

- (a) A place where good air circulation and delivery can be obtained.
- (b) A place where ceiling has enough strength to support the unit.
- (c) A place where there is no obstacle around the return air inlet and supply air outlet ports.
- (d) A place where there is no moist air or oil vapor which may harm the heat exchanger.
- (e) A place where the space shown below is secured.
- (f) This unit uses a microcomputer as a control device. Therefore avoid installing the unit near the equipment that generates strong

electromagnetic waves and noise.

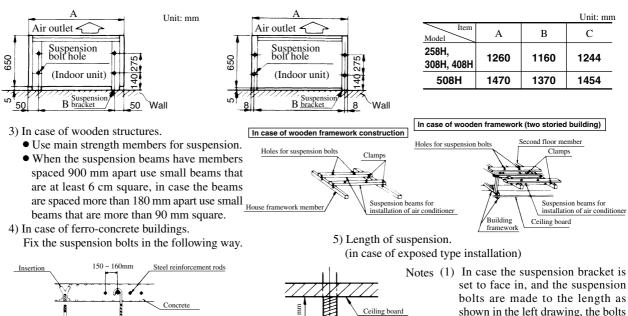
(2) Installation preparation

- (a) Drilling of holes for interconnecting piping and wiring.
 - 1) Drill a hole through the wall in accordance with the piping diameter. We recommend using a hole saw drill of 70~86mm diameter and the hole should be drilled on an incline from inside to outside.
 - 2) Insert the accessory piping sleeve into the hole and cut it to the proper length in accordance with wall thickness.
- (b) Installation of suspension bolts.
 - 1) Use the template sheet to determine the positions of suspension bolts and refrigerant pipings. The refrigerant piping can be routed either to the right, left, top or rear.
 - 2) Positions of suspension bolts are as in the drawing below.

M8 or M10 suspension bolts

· When the suspension brackets face in

When the suspension brackets face out



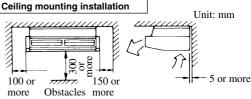
of the indoor unit top panel. (2) Do not remove the plastics caps.

ends will be put in the plastics caps

Air reach		Unit: m	
Model	258H	308H	408H,508H
Air reach	8	9	9.5

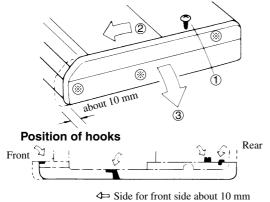
[Conditions]

- (1) Installation height 2.4~3.0 m above the floor
- (2) Fan speed High
- (3) Air flow speed at reach point 0.5 m/sec



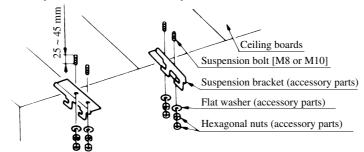
(3) Installation of indoor unit

(a) Detach the inside panel and suspension bracket.

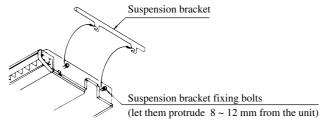


- () Remove a fixing bolt of the side panel.
- ② Unhook four hooks (marked (1)) by sliding the side panel in front side about 10 mm, and detach the side panel from the unit.

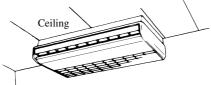
- (b) In case of exposed installation to the ceiling (with suspension brackets facing in)
 - 1) Fix the suspension brackets to suspension bolts.



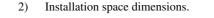
2) Hook the unit to suspension brackets.



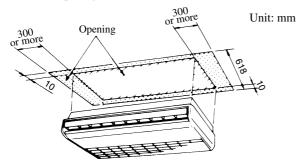
- 3) Fix unit securely in place by tightening the suspension bracket fixing bolts.
- 4) Attach the side panels and installation is finished.



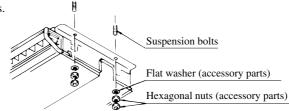
- (c) In case the unit is half recessed into the ceiling (the suspension brackets facing outside).
 - 1) Open a hole in the ceiling large enough for the unit and the necessary installation work. (Fill up the excess opening after the installation work is finished.)



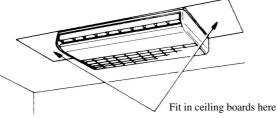
(Plug in dimensions) Unit: mm



3) Mount the unit using suspension bolts.

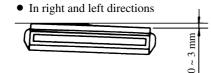


- 4) Securely tighten the nuts and fix the indoor unit in place.
- 5) Attach the side panels and fit in ceiling board in the space around the unit and the work is finished.



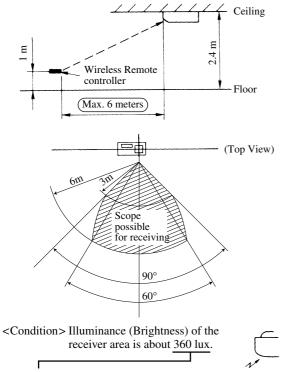
(d) Gradient for drainage

Mounting with proper gradient for drainage is needed as shown below.

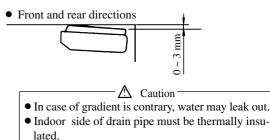


Note (1) In case of left-hand side drainage, the gradient will be to the opposite side.

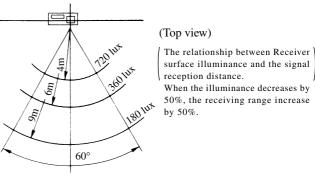
(4) Cautions for wireless remote controller operation



In general office environments, there is no ceiling light source within a distance of one meter from the Air Conditioner Unit. The illuminance of a desktop is approx 1,000 lux in the above conditions.



- Notes (1) When the receiving angle is 90°, the receiving distance decrease to 3 meters.
 - (2) Be sure to point the Remote Controller correctly towards the Receiver.
 - (3) The operating range is as shown in the left drawing, but the range is changed in according to the conditions, as illumination, sunlight and etc.
 - (4) If the Receiver is being subjected to direct sunlight or intense lighting, the valid operating range may decrease and result in the Receiver being unable to receive the Control Signal from the Remote Controller.



12.5.2 Installation of outdoor unit

This is same as FDUR heat pump series. Refer to page 330.

12.6 MAINTENANCE DATA

This is same as FDUR heat pump series. Refer to page 340.